

## SIDDHARTH INSTITUTE OF ENGINEERING & TECHNOLOGY:: PUTTUR (AUTONOMOUS) Siddharth Nagar, Narayanavanam Road, Puttur – 517583 <u>QUESTION BANK</u>

Subject with Code :Engineering chemistry (16HS604) Course & Branch: B.Tech (CIVIL,EEE,ME) Year & Sem: I-B.Tech & II-Sem Regulation: R16

## FIRST UNIT- ELECTROCHEMISTRY, CELL & CORROSION

- A)Write a note on Galvanic cell with suitable examples?[5M]
   B) Explain in detail about Lithium ion batteries? [5M]
- A)Define batteries? Write a short notes on Ni-Cd batteries? [5M] B)Discuss Hydrogen- Oxygen fuel cell. [5M]
- 3. Define fuel cell. Explain the construction, uses and disadvantagesvof Methanol-Oxygen fuel cell. [10M]
- 4. A) Write a note on sacrificial anodic protection? [5M]B) Discuss about Impressed Current Cathodic protection ? [5M]
- 5. Define corrosion? Discuss in detail about electrochemical or wet corrosion? [10M]
- 6. Discuss various factors influencing the rate of corrosion ? [10M]
- 7. What are the consequences of corrosion ? Discuss in detail about chemical or dry corrosion. [10M]
- 8. A) What is electroplating ? [3M]B)Explain electroplating of Nickel and copper ? [7M]
- 9. What is electroless plating ? Explain electroless plating of copper and nickel? [10M]
- 10. Describe Lead acid battery and give its significance. [10M]

# SECOND UNIT - WATER AND ITS TREATMENT

- A) Define temporary hardness and permanent hardness of water? [5M]
   B) What are the units to express hardness of water? [5M]
- 2. What is the principle of EDTA method ? Describe the estimation of hardness by EDTA method. [10M]
- 3. A) How water gets hardness. Distinguish between hard water and soft water? [5M] B)Explain Boiler corrosion in detail. [5M]
- 4. A) What is Priming and Foaming? [5M]B) Explain scale and Sludge formation in boilers. How are they removed? [5M]
- Describe the Zeolite or permutit process for softening of water. what are the advantages and disadvantages of zeolite process. [10M]

- 6. Describe the Ion exchange process for demineralization of water ?what are the advantages and disadvantages of ion exchange process ? Give its regeneration process. [10M]
- 7. Write a note on carbonate, calgon , phosphate ,colloidal,sodium aluminate conditioning. [10M]
- 8. A)Calculate temporary, permanent and total hardness of a sample of water containing Ca(HCO3)2= 40.5 mg\L; Mg(HCO3)2= 46.5 mg\L; MgSO4= 27.6 mg\L; CaCl2= 22.4 mg\L; CaSO4= 32.1 mg\L. [5M]
  B)Distinguish between Carbonate and non- carbonate hardness of water with examples. [5M]
- 9. A)0.5 g of CaCO3 was dissolved in dil.HCl and diluted to 1000 ml. 50 ml of this solution required 48 ml of EDTA solution for titration. 50 ml of hard water sample required 15 ml of EDTA solution for titration. 50 ml of same water sample on boiling, filtering etc. required 10 ml of EDTA solution. Calculate the different kinds of hardness in ppm. [6M] B) Why do we express hardness of water interms of CaCO3 equivalent. [4M]
- 10. A)What are the disadvantages of hard water? [5M]B)Which salts caused to temporary and permanent hardness? How it can be removed?[5M]

## THIRD UNIT- FUEL TECHNOLOGY & LUBRICANTS

- 1. Write short notes on:
  - A) Producer gas & Water gas. [5M]
  - B) Units of Calorific value. [5M]
- 2. A) Explain Bergius process for the manufacture of synthetic petrol. [6M]B) Discuss about Cetane number. [4M]
- 3. A) Write a note on synthetic petrol by Fischer-Tropsch process. [6M]B) What are the characteristics of a good fuel? [4M]
- 4. Describe the method employed for the refining of petroleum with neat sketch[10M].
- 5. A) Explain the manufacture, advantages and disadvantages of power alcohol. [6M]B) Define Octane Number and Knocking? [4M]
- 6. A) What are the advantages and Disadvantages of Liquid fuels and Gaseous fuels. [4M]B) Natural gas and Biogas. [6M]
- 7. Discuss the mechanism of different types of lubrication. [10M]
- 8. Write short notes on:
  - A) Flash and Fire point[5M]
  - B) Aniline point & Neutralization number. [5M]
- 9. A) Define Lubricants? Discuss the important functions of Lubricants. [4M]B) Cloud and pour point. [6M]
- 10. Define Viscosity? Determine the viscosity of lubricating oil by Redwood Viscometer [10M]

# FOURTH UNIT- POLYMERS

- A) Distinguish between Thermoplastics and thermosetting plastics? [5M]
   B) Explain the procedures used in the processing of natural rubber. [5M]
- 2. What are conducting polymers? How are they syntheized? Write important engineering applications. [10M]
- 3. Write the preparation, properties and uses of
  - A) Polyurethane rubber
  - B) Nitrile rubber
  - C) Thiokol rubber
  - D) Buna-S rubber[10M]
- 4. Discuss the following
  - A) Silicones[5M]
  - B)Polyphosphazines[5M]
- 5. Explain the following mechanism
  - A) Free radical addition polymerization. [5M]
  - B) Cationic addition polymerization. [5M]
- 6. Discuss the preparation, properties and uses of polyvinyl chloride and nylons. [10M]
- 7. A) Define the functions of various ingredients used in the compounding of rubber? [5M]B) Discuss the preparation and uses of Bakelite. [5M]
- 8. Explain different types of Polymerization process with suitable examples?[10M]
- 9. Explain the following mechanism.
  - A) Anionic addition polymerization. [5M]
  - B) Co-ordination or Zieglar-Natta polymerization. [5M]
- 10. A) What is polymer? Discuss the Preparation, Properties and uses of Teflon. [5M]B) Classify addition ploymerization and condensation polymerization. [5M]

# FIFTH UNIT- ENGINEERING MATERIALS

- 1. Define Cement.Explain detailed about manufacture of Portland Cement? [10M]
- 2. Explain thermal spalling, porosity, dimensional stability and thermal conductivity of the refractories? [10M]
- 3. A)What are Refractories? What are the characteristics of a good refractory? [5M] B)Give the classification of refractories with examples. [5M]
- 4. Define refractories? Explain the refractoriness &RUL test? [10M]
- A)Explain in detail about setting and hardening of portland cement? [5M]
   B)Give an account of Chemical composition of Portland Cement? [5M]
- 6. Define Doping. Explain n- type semiconductor and p- type semiconductor. [10M]
- 7. Explain in detail about principles and application of semiconductors? [10M]
- 8. Discuss about quantum dots and their applications? [10M]
- 9. Discuss about Super conductors and their applications? [10M]
- 10. Write a short note on properties and applications of Fullerenes and carbon nanotubes. [10M]

### UNIT-I ELECTROCHEMISTRY, CELL & CORROSION

1. A galvanic cell converts\_ Γ 1 A) Electrical energy into Chemical energy B) Chemical energy into Electrical energy C) Electrical energy into Heat energy D) Chemical energy into Heat energy 2. One of the most popular uses of galvanic cells are A) Battery B) Electrolyte preparation C) Potentiostat D) None of these 3. Which of the following is a primary cell 1 A) Mercury battery B) Lithium battery C) Daniel cell D) NICAD 4. \_\_\_\_\_is a secondary cell or battery 1 A) NICAD B) Daniel cell C) Voltaic cell D) Laclanche cell 5. The cathode of Ni-Cd battery is composed of\_ A) Cadmium B) Nickel C) Paste of NiO(OH) D) Paste of Cd(OH)<sub>2</sub> 6. A fuel cell converts 1 A) Chemical energy of fuel directly to electricity B) Chemical energy of fuel directly to Heat C) Chemical energy of fuel directly to Pressure D) None 7. Lead-acid storage cell, the anode is made of \_ A) Lead dioxide B) Lead C) Both A&B D) None of these 8. Which of the following is proton exchange fuel cell Γ B) Methanol-oxygen C) Phosphoric acid A) H<sub>2</sub>-O<sub>2</sub> D) All of these 9. Hydrogen-Oxygen fuel cells are used as auxillary energy source in\_\_\_\_\_ ſ 1 C) Space vehicle A) Trains B) Aeroplanes D) Automobile engine 10. What is the voltage produced by  $H_2$ - $O_2$  fuel cell, operating under standard conditions 1 D) 0.5V A) 1.0 V B) 1.23V C) 2.0V 11. When iron/zinc is added to CuSO<sub>4</sub> solution, copper is precipitated, it is due to\_\_\_\_ A) Oxidation of  $Cu^{2+}$  B) Hydrolysis of  $CuSO_4$  C) Ionization of  $CuSO_4$  D) Reduction of  $Cu^{2+}$ 12. The tendency of an electrode to lose or gain electrons, when it is contact with its own ions is called\_ 1 C) Reduction D) Electrode Potential A) Hydration B) Oxidation 13. The main purpose of salt bridge in the voltaic cell is \_\_\_\_\_ B) To maintain charge neutrality of solution A) To maintain flow of electrons C) Barrier for electron transfer D) None of these 14. Corrosion is an example of ſ **ENGINEERING CHEMISTRY** Page 4

4 -	A) Reduction	B) Oxidation	C) Electrolysis	D) Electrolysis
15.	The rusting of iron	is catalysed by which	n of the following	[ ]
	A) $O_2$	B) Zn	C) H <sup>+</sup>	D) Fe
	/ =	,	ere depends on	
		1	1	y of atmosphere pollutio
17.	Electrochemical co	prrosion can occur onl	y when	[ ]
				n is in contact with metal
		ontact with metal		
		n always takes place i		ر ۲
10.	A) Anodic and Ca	thodic area B) Ano	dic area C) Cathod	ic area D) Interior of
	metal			
19.			is protective from cor	
		B) Non-porous		e D) unstable
20.	Which type of the	metal oxide film cause	es rapid and continuou	s corrosion_[ ]
	A) Non-porous an None of these	d AdherentB) Stable a	and Non-porous C)	Porous or Volatile D)
21.	Electrochemical co	prrosion in acidic envi	ronment is carried with	ı[ ]
	A) $O_2$ evolution	<b>B</b> ) $O_2$ absorption	C) H <sub>2</sub> evolution	D) $H_2$ absorption
			ble metal acts as	
			Cathode C) Anode	
	·		to	· · · · · · · · · · · · · · · · · · ·
	Fe D) None	medium B) Al form	ns protective oxide film	C) Al is lighter than
24.	Fe D) None Impure metal corro	medium B) Al form odes faster than pure n	ns protective oxide film	C) Al is lighter than
24.	Fe D) None Impure metal corro A) Homogeneity	medium B) Al form odes faster than pure n B) Heterog	ns protective oxide film netal due to geneity C) Both	C) Al is lighter than [ ] D) None
24.	Fe D) None Impure metal corro A) Homogeneity	medium B) Al form odes faster than pure n B) Heterog	ns protective oxide film	C) Al is lighter than [ ] D) None
24. 25.	Fe D) None Impure metal corror A) Homogeneity When Zn and Cu a	medium B) Al form odes faster than pure n B) Heterog lloy is placed in mois	ns protective oxide film netal due to geneity C) Both ture environment, then	n C) Al is lighter than [ ] D) None undergo corrosion [ ]
24. 25.	Fe D) None Impure metal corror A) Homogeneity When Zn and Cu a A) Cu	medium B) Al forn odes faster than pure n B) Heterog Illoy is placed in mois B) Zn	ns protective oxide film netal due to geneity C) Both ture environment, then C) Zn-Cu	n C) Al is lighter than [ ] D) None undergo corrosion [ ] D) None of these
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A)Lead dioxide	B) Lead	C) Both A&B	D) None of these
32. The cathode of Nica	d battery is composed	of	
A) Nickel			O(OH) D) Paste of Cd(OH) <sub>2</sub>
33. Lower is pH, Corros	,	,	
A) Greater	B) Lower	C) Constant	D) None of the above
34. Smaller the Grain si	ze, Corrosion is		[ ]
A) Greater	B) Lower	C) Constant	D) Does not affect
35. Process of Corrosion	n enhanced by		[ ]
A) Air & Moisture	B) Electrolytes in W	ater C) Metallic	impurities D) All of the above
36. In oxygen concentra	tion type corrosion, the	e corrosion occur	sat []
A)Less oxygenated	part B)Cathode part	C)More oxyge	nated part D)None of these
37. Wet corrosion, if th	e corrosion product is i	insoluble in the n	nedium then the corrosion rate
further	_		[ ]
A) Increase	B) Decrease	C) Both	D) None
38. Rusting is an examp	le of		[ ]
		C) Electrolysis	D) Electrolysis
39 Batteries the c	hemical reaction are re	versed by passing	g direct electric
current in opposite c			[ ]
A) Primary B)Se	condary	C) Both A& B	D)None of these
40. The rate of corrosion	accelerates when the t	emperature of en	vironment [ ]
A)Decreases B)Inc		-	D) None of these

<u>UNIT-II</u>				
WATER	AND ITS TREATMENT	Γ		

1. Purest form of natural water is	-	
A) Sea water B) River water	C) Rain water	D) Lake water
2. Blow down operation causes the remov		D) Cold water
A) Sludges B) Scales	C) Both of them	D) Cold water
3. Hard water is containing	C $C$ $10$	
A) $Ca^{2+}andMg^{2+}$ B) $K^+andLi^+$		
4. Hardness of water is expressed in to	-	
A) $MgCO_3$ B) $CaCO_3$	C) $Na_2CO_3$	$D) K_2 CO_3$
5. Full name of EDTA		[ ]
A)Ethyne diamine tetra aceticacid		
C)Ethylene di ammine tri acetic acid	•	-
6. The exhausted cation exchange resin	can be regenerated by	washing with
		[ ]
A) Dil.NaOH B) Dil. HCl		D) Brakish water
7. Calgon is a trade name given to		
A) Sodium hexa Meta phosphate		ım phosphate
C) Calcium silicate	D) Sodium s	
8. Loose and slimy precipitate formed with		
A) Scale B) Sludge	ý Ę	D) Corrosion
9. Temporary hardness of water can be re		D) Sedimentation
A) Filtration B) Screening	C) Doning	D) Sedimentation
10. Water containing CaCl <sub>2</sub> and MgSO <sub>4</sub> : A) Temporary hardness only B) Perm		oth of them D) Soft
only	anche naturess only C/D	D $D$ $D$
11. Priming and foaming in boilers produce	e steam of	[ ]
A) Wet B) Dry	C) Soft water	D) None of these
12. The exhausted anion exchange resin	·	·
		[ ]
A) Dil.NaOH B) Dil. HCl	C) Distilled water	D) Brakish water
13. A hard ,sticky precipitate formed on the		
		[ ]
A) Sludge B) Oil	C) Grease	D) Scale
14. Which of the following is responsible f	for temporary hardness	[ ]
A) $MgCl_2$ B) $CaSO_4$	C) MgSO <sub>4</sub>	D) Ca(HCO <sub>3</sub> ) <sub>2</sub>
15. The water which is fit for drink is calle		[ ]
, , , , , , , , , , , , , , , , , , , ,		Ioderately hardness
16. <u>indicator is used for determination</u>	of hardness by EDTA met	hod [ ]

17. Water is hard, when it contains		A) Methyl orange	B) Methyl red	C) EBT	D) FSB-F	
A) Alkalinity B) Acidity C) Dissolved K salts D) Dissolved Ca and Mg salts 18. Dissolved CO <sub>2</sub> in water can be removed by adding [ ] A) Ammonia B) NaCl C) HCl D) H <sub>2</sub> SO <sub>4</sub> 19. Estimation of hardness water by EDTA method is used to determine [ ] A) Total hardness B) Temporary hardness C) Permanent hardness D) A the above 20. Tannins and agar-agar are used for [ ] A) Phosphate conditioning B) Carbonate conditioning C) Colloidal conditioning D) Calgon conditioning C) Colloidal conditioning more set is called [ ] A) Ion exchange resin B) Cation exchange resin C) BothA & B D) Zeolite bed. 24. The process of wet steam is called [ ] A) Foaming B) Corrosion C) Priming D)Caustic embrittlement 25. The exhausted zeolite is regenerated by [ ] A) NaOH B) HCl C) NaCl D) All A) NaOH B) HCl C) NaCl D) All A) EBT B) FSB-F C) Starch D) Diphenylamine 27. In EDTA method buffer used is [ ] A) Carry over B) Wet steam C) Both A & B D) None 28. Another name of priming and Foaming is [ ] A) Carry over B) Wet steam C) Both A & B D) None 29. Foaming can be avoided by adding antifoaming agent like [ ] A) NaAlO <sub>2</sub> B) NH <sub>4</sub> OH C) Cotton seed oil D) NH <sub>2</sub> -NH <sub>2</sub> 30. Dissolved Oxygen can be removed from boiler feed water by adding [ ] A) NaAlO <sub>2</sub> B) Na <sub>2</sub> SO <sub>3</sub> C) NH <sub>2</sub> -NH <sub>2</sub> D) All of these 31. Calgon conditioning is used for the removal ofscales [ ] A) Ca(			· ·	C) LD I	D)15D1	1
<ul> <li>18. Dissolved CO<sub>2</sub> in water can be removed by adding [ ]</li> <li>A) Ammonia B) NaCl C) HCl D) H<sub>2</sub>SO<sub>4</sub></li> <li>19. Estimation of hardness water by EDTA method is used to determine [ ]</li> <li>A) Total hardness B) Temporary hardness C) Permanent hardness D) A the above</li> <li>20. Tannins and agar-agar are used for [ ]</li> <li>A) Phosphate conditioning B) Carbonate conditioning C) Colloidal conditioning D) Calgon conditioning</li> <li>C) Colloidal conditioning D) Calgon conditioning</li> <li>C) Colloidal conditioning D) Calgon conditioning</li> <li>21. Sodium sulphite is used to remove which type of boiler trouble [ ]</li> <li>A) Dissolved O<sub>2</sub> B) Dissolved CO<sub>2</sub> C) Scale D) Sludge</li> <li>22. Best method of removing temporary hardness of water is [ ]</li> <li>A) Ion exchange B) Permutit C) Lime-Soda D) Boiling</li> <li>23. Ion exchange resin B) Cation exchange resin C)BothA &amp; B D) Zeolite bed.</li> <li>24. The process of wet steam is called [ ]</li> <li>A) Foaming B) Corrosion C) Priming D)Caustic embrittlement</li> <li>25. The exhausted zeolite is regenerated by [ ]</li> <li>A) NaOH B) HCl C) NaCl D) All</li> <li>26</li></ul>				lts D) Dissolved Ca	and Mg salts	J
A) Ammonia       B) NaCl       C) HCl       D) H <sub>2</sub> SO <sub>4</sub> 19. Estimation of hardness water by EDTA method is used to determine[       ]         A) Total hardness       B) Temporary hardness       C) Permanent hardness       D) A         the above       []       ]       A) Total hardness       B) Temporary hardness       C) Permanent hardness       D) A         20. Tannins and agar-agar are used for       []       ]       A) Phosphate conditioning       B) Calgon conditioning         21. Sodium sulphite is used to remove which type of boiler trouble       []       ]       A) Dissolved O <sub>2</sub> B) Dissolved CO <sub>2</sub> C) Scale       D) Sludge         22. Best method of removing temporary hardness of water is       []       ]       A) Ion exchange moving temporary hardness of water is       []       ]         3. Ion exchange process using resins       []       ]       A) Anion exchange resin       B) Calcon exchange resin       []         A) Anion exchange resin       B) Calcon exchange resin       []       ]       A) Anion exchange resin       []       ]         C) BothA & B       D) Zoolite bed.       []       ]       A) Anion exchange resin       []       ]       A) Anion exchange resin       []       ]         25. The exhausted zeolite is regenerated by       [] <td></td> <td></td> <td></td> <td></td> <td>[</td> <td>1</td>					[	1
<ul> <li>19. Estimation of hardness water by EDTA method is used to determine [ ]</li> <li>A) Total hardness B) Temporary hardness C) Permanent hardness D) A the above</li> <li>20. Tannins and agar-agar are used for [ ]</li> <li>A) Phosphate conditioning B) Carbonate conditioning C) Colloidal conditioning D) Calgon conditioning</li> <li>21. Sodium sulphite is used to remove which type of boiler trouble [ ]</li> <li>A) Dissolved O<sub>2</sub> B) Dissolved CO<sub>2</sub> C) Scale D) Sludge</li> <li>22. Best method of removing temporary hardness of water is [ ]</li> <li>A) Ion exchange B) Permutit C) Lime-Soda D) Boiling</li> <li>23. Ion exchange resin B) Cation exchange resin [ ]</li> <li>A) Anion exchange resin B) Cation exchange resin C)BothA &amp; B D) Zeolite bed.</li> <li>24. The process of wet steam is called [ ]</li> <li>A) Foaming B) Corrosion C) Priming D)Caustic embrittlement</li> <li>25. The exhausted zeolite is regenerated by [ ]</li> <li>A) NaOH B) HCl C) NaCl D) All</li> <li>26</li></ul>			•	-	D) $H_2SO_4$	J
A) Total hardness       B) Temporary hardness       C) Permanent hardness       D) A         the above       20. Tannins and agar-agar are used for       []]         A) Phosphate conditioning       B) Carbonate conditioning         Colloidal conditioning       D) Calgon conditioning         C) Colloidal conditioning       D) Calgon conditioning         21. Sodium sulphite is used to remove which type of boiler trouble       []]         A) Dissolved O2       B) Dissolved CO2       C) Scale       D) Sludge         22. Best method of removing temporary hardness of water is       []]       A) Ion exchange       B) Permutit       C) Lime-Soda       D) Boiling         23. Ion exchange process       using		/	· ·	/	/ = :	1
the above [] 1 minimized for [] ] A) Phosphate conditioning B) Carbonate conditioning C) Colloidal conditioning D) Calgon conditioning 21. Sodium sulphite is used to remove which type of boiler trouble [] A) Dissolved O <sub>2</sub> B) Dissolved CO <sub>2</sub> C) Scale D) Sludge 22. Best method of removing temporary hardness of water is [] A) Ion exchange B) Permutit C) Lime-Soda D) Boiling 23. Ion exchange resin B) Cation exchange resin [] A) Anion exchange resin B) Cation exchange resin C)BothA & B D) Zeolite bed. 24. The process of wet steam is called [] A) Foaming B) Corrosion C) Priming D)Caustic embrittlement 25. The exhausted zeolite is regenerated by [] A) Foaming B) Corrosion C) Priming D)Caustic embrittlement 25. The exhausted zeolite is regenerated by [] A) NaOH B) HCI C) NaCI D) All 26indicator is used for determining Hardness of water [] A) Ammonical chloride B) Ammonia C) Both A & B D) None 28. Another name of priming and Foaming agent like [] A) MaAlO <sub>2</sub> B) NH <sub>4</sub> OH C) Cotton seed oil D) NH <sub>2</sub> -NH <sub>2</sub> 30. Dissolved Oxygen can be removed from boiler feed water by adding [] A) Na <sub>2</sub> S B) Na <sub>2</sub> SO <sub>3</sub> C) NH <sub>2</sub> -NH <sub>2</sub> D) All of these 31. Calgon conditioning is used for the removal ofscales [] A) Ca(HCO <sub>3</sub> ) <sub>2</sub> B) CaSO <sub>4</sub> C) CaCl <sub>2</sub> D) Ca(NO <sub>3</sub> ) <sub>2</sub> 32. A good amount of dissolved oxygen in water at room temperature and pressure is abo [] A) Ide my L C) Smg/L D) 20 mg/L 33. Water which forms Scum with soap is called [] A) Hard water B) Soft water C) Distilled water D) Undistilled water 34. Hardness which can't be removed by boiling is called [] A) Permanent hardness B) Temporary hardness C) Stiffness D) Toughness 35. Hardness which can't be removed by boiling is called [] A) Permanent hardness B) Temporary hardness C) Stiffness D) Toughness 35. Hardness which can't be removed by boiling is called [] A) Permanent hardness B) Temporary hardness C) Stiffness D) Toughness 35. Hardness which can't be removed by boiling is called [] A) Permanent hardness B) Temporary hardness C) Stiffness D) Toughness 35. Hardnest which						D) All
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A) Phosphate conditioning       B) Carbonate conditioning         C) Colloidal conditioning       D) Calgon conditioning         21. Sodium sulphite is used to remove which type of boiler trouble       []]         A) Dissolved O2       B) Dissolved CO2       C) Scale       D) Sludge         22. Best method of removing temporary hardness of water is       []]       A) Ion exchange       B) Permutit       C) Lime-Soda       D) Boiling         23. Ion exchange process using       resins       []]       A) Anion exchange resin       []]         C)BothA & B       D) Zeolite bed.       []]       A) Foaming       B) Corrosion       C) Priming       D)Caustic         embrittlement       []]       A) NaOH       B) HCl       C) NaCl       D) All         26.       indicator is used for determining Hardness of water       []]       A) Ammonical chloride       B) Ammonia       C) Both A & B       D) None         27. In EDTA method buffer used is       []]       []]       A) Ammonical chloride       B) Ammonia       C) Both A & B       D) None         28. Another name of priming and Foaming is       []]       []]       A) NaAlO2       B) N42GO3       C) NH2-NH2       D) All of these         30. Dissolved Oxygen can be removed from boiler feed water by adding       []]       A) NaAlO2			are used for		]	1
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22. Best method of removing temporary hardness of water is       []         A) Ion exchange       B) Permutit       C) Lime-Soda       D) Boiling         23. Ion exchange process using resins       []       A) Anion exchange resin       B) Cation exchange resin         C)BothA & B       D) Zeolite bed.         24. The process of wet steam is called       []         A) Foaming       B) Corrosion       C) Priming       D)Caustic         embrittlement       []       A) NaOH       B) HCl       C) NaCl       D) All         26indicator is used for determining Hardness of water       []       I       A) Ammonical chloride       B) Ammonia       C) Both A & B       D) None         27. In EDTA method buffer used is       []       I       A) Ammonical chloride       B) Ammonia       C) Both A & B       D) None         28. Another name of priming and Foaming is       []       I       I       I         A) NaAlO2       B) N44OH       C) Cotton seed oil       D) NH2-NH2       I) All of these         30. Dissolved Oxygen can be removed from boiler feed water by adding       I       I         A) Na2S       B) Na2SO3       C) NH2-NH2       D) All of these         31. Calgon conditioning is used for the removal ofscales       []       I					udge	J
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<ul> <li>23. Ion exchange process using resins [ ]</li> <li>A) Anion exchange resin B) Cation exchange resin C)BothA &amp; B D) Zeolite bed.</li> <li>24. The process of wet steam is called [ ]</li> <li>A) Foaming B) Corrosion C) Priming D)Caustic embrittlement</li> <li>25. The exhausted zeolite is regenerated by [ ]</li> <li>A) NaOH B) HCl C) NaCl D) All</li> <li>26</li></ul>			<b>U</b> 1 <b>I</b>		D) Boiling	1
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24. The process of wet steam is called       []         A) Foaming       B) Corrosion       C) Priming       D)Caustic         embrittlement       []       A) NaOH       B) HCl       C) NaCl       D) All         25. The exhausted zeolite is regenerated by       []       A) NaOH       B) HCl       C) NaCl       D) All         26				6		
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25. The exhausted zeolite is regenerated by       []         A) NaOH       B) HCl       C) NaCl       D) All         26 indicator is used for determining Hardness of water       []         A) EBT       B) FSB-F       C) Starch       D) Diphenylamine         27. In EDTA method buffer used is       []       ]         A) Ammonical chloride       B) Ammonia       C) Both A & B       D) None         28. Another name of priming and Foaming is       []       ]         A) Carry over       B) Wet steam       C) Both A & B       D) None         29. Foaming can be avoided by adding antifoaming agent like       []       ]         A) NaAlO2       B) NH <sub>4</sub> OH       C) Cotton seed oil       D) NH <sub>2</sub> -NH <sub>2</sub> 30. Dissolved Oxygen       can be removed from boiler feed water by adding       []         A) Na <sub>2</sub> S       B) Na <sub>2</sub> SO <sub>3</sub> C) NH <sub>2</sub> -NH <sub>2</sub> D) All of these         31. Calgon conditioning is used for the removal ofscales       []       ]         A) Ca(HCO <sub>3</sub> ) <sub>2</sub> B) CaSO <sub>4</sub> C) CaCl <sub>2</sub> D) Ca(NO <sub>3</sub> ) <sub>2</sub> 32. A good amount of dissolved oxygen in water at room temperature and pressure is abo       []         A) 16 mg / L B) 10 mg / L C) 8mg / L       D) 20 mg / L       []         33. Water which forms Scum with soap		, e	D) Contosion	c) i inning	D)Cuustie	
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INEERING CHEMISTRY Page	INF	ERING CHEMISTRY				Page 8

<ul> <li>36. Rain is an example of</li> <li>A) Perspiration B) Respiration C) Preci</li> <li>37. Which one of the following compounds does NOT a</li> <li>A) Magnagium gulfata B) Magnagium chlorida</li> </ul>	cause hardness in water? [ ]
A) Magnesium sulfate B) Magnesium chloride	C) Sodium chioride D) Calcium
chloride	
38. ppm stands for	[ ]
A)Parts per millimeter B)parts per meter c)parts per	er million D)None of these
39. $P^{H}$ of neutral water is_	[ ]
A) 7 B)More than 7 C)Less than 7 I	D)14
40. Soft water giveswith soap	[ ]
A) Lather B) Oil C) Impurities	D) Sludge

## UNIT-III FUEL TECHNOLOGY

1. Which of the following is a Natural gas	[	]
A) Petrol B) Oil gas C) Coal D) Coke	г	1
2. The calorific value of a gaseous fuel is expressed as A) K.Cal/cm <sup>3</sup> B) Cal/cm <sup>3</sup> C) K.Cal/m <sup>3</sup> D) K.Cal/cm	L	]
3. The catalyst used in Bergius process is	Г	1
A) Nickel Oxalate B) Nickel Oleate C) Platinum D) Iron	L	1
	ſ	]
4. The calorific value of Water gas is A) 2800 K.Cal/m <sup>3</sup> B) 1800 K.Cal/m <sup>3</sup> C) 1300 K.Cal/m <sup>3</sup> D) 2000 K.Cal/m <sup>3</sup>	L	J
5. Composition of Producer gas is	[	]
A) $\overrightarrow{CO} + \overrightarrow{H_2}$ B) $\overrightarrow{CO} + \overrightarrow{CH_4}$ C) $\overrightarrow{CO} + \overrightarrow{N_2}$ D) $\overrightarrow{CH_4} + \overrightarrow{N_2}$		
6. Gobar gas mainly contains	[	]
A) Propane B) Methane C) Butane D) Ethane		
7. A good fuel should possess	[	]
A) High calorific value B) Low calorific value C) Moisture D) High ash		_
8. The boiling range of petrol fraction is found to be A) $120-180^{\circ}$ C B) $250-320^{\circ}$ C C) $40-120^{\circ}$ C D) $180-250^{\circ}$ C	[	]
	г	1
9. The highest ranking coal isC) LigniteD) BituminousA) AnthraciteB) PeatC) LigniteD) Bituminous	L	]
10. By alternatively passing air and steam on to the red hot coke we get	г	1
A) Producer gas B) Water gas C) Biogas D) Oil gas	L	]
11. The calorific value of Producer gas is	Г	]
A) 2800 K.Cal/m <sup>3</sup> B) 1800 K.Cal/m <sup>3</sup> C) 1300 K.Cal/m <sup>3</sup> D) 2000 K.Cal/m <sup>3</sup> .	L	1
12. The total heat liberated by the complete combustion of one unit of fuel with oxygen		
is called	[	]
A) Calorific value B) Centigrade heat unit C) Calorie D) Kilocalorie		
13. Which of the following fuel gases possess highest calorific gas	[	]
A) Water gas B) Producer gas C) Natural gas D) Coal gas		
14. The boiling range of Diesel fraction is found to be A) $120-180^{\circ}$ C B) $250-320^{\circ}$ C C) $40-120^{\circ}$ C D) $180-250^{\circ}$ C	[	]
	-	-
15. An example of primary liquid fuel is	L	]
A) Diesel B) Kerosene C) Naphtha D) Petroleum	г	1
16. The calorific value of Biogas is A) 200 K Cal $(m^3$ B) 1200 K Cal $(m^3$	L	]
A) 200 K.Cal/m <sup>3</sup> B) 1200 K.Cal/m <sup>3</sup> C) 2000 K.Cal/m <sup>3</sup> D) 1800 K.Cal/m <sup>3</sup>		
17. The raw materials used in Bergius process for production of synthetic petrol are	Г	1
A) Coal and Hydrogen B) Coke and Oil	L	1
C) Water gas and Hydrogen D) Producer gas and Oil		
18. For improving anti-knock property to petrol, it is mixed with	ſ	1
A) Lead bromide B) Allyl bromide	L	-
C) Tetra ethyl lead D) Tetra ethyl lead + Ethyl bromide		

19. Which of the following is used as a jet engine fuel [ ]
A) LPG B) Power alcohol C) Kerosene D) Coal 20. Hydrocarbon content in gasoline is [] A) $C_1$ - $C_4$ B) $C_5$ - $C_9$ C) $C_{15}$ - $C_{23}$ D) $C_{20}$ above 21. Main constituent of LPG is []
A) $C_1$ - $C_4$ B) $C_5$ - $C_9$ C) $C_{15}$ - $C_{23}$ D) $C_{20}$ above
A) Propane B) Ethane C) Methane D) Butane
22. Composition of Water gas is [ ]
A) $CO + H_2$ B) $CO + CH_4$ C) $CO + N_2$ D) $CH_4 + N_2$
23. The boiling range of kerosene fraction is found to be [ ] A) $120-180^{\circ}C$ B) $250-320^{\circ}C$ C) $40-120^{\circ}C$ D) $180-250^{\circ}C$
24. Gobar gas mainly contains[]A) PropaneB) MethaneC) ButaneD) Ethane
25. The anti-knock value of iso-octane is fixed as []
A) 0 B) 1 C) 100 D) 80
26. Ethyl alcohol can be manufactured by the following process [ ]
A) Oxidation B) Reduction
C) Fermentation D) None.
27. For a good lubricant, viscosity index should be []
A) Low B) High C) Normal D) Unpredictable
28. Neutralisation number is also called [ ]
A) Acid number B) Base number C) Saponification number D) None of these
29. The oils with additives are called
A) Mixed oils B) Mineral oils C) Blended oils D) Natural oils
30. For determination of viscosity of thin lubricating oilsis used [ ]
A) Redwood viscometer-2 B) Redwood viscometer-1
C) Viscometer D) Able apparatus
31 type of a lubrication is involved in delicate machines like watches, sewing machines
etc []
A) Fluid film B) Thin film C) extreme pressure D) None of these
32. Lubricant used to reduce the [ ]
A) Viscosity B) Friction C) Stability D) None
33. Lubricants for internal combustion engines should have [ ]
A) Low Viscosity B) High Viscosity Index C) Low Viscosity Index D) All of these
34. Which of the following possess least oiliness []
34. Which of the following possess least oiliness[]A) Mineral OilsB) Animal OilsC) Vegetable OilsD) Greases
34. Which of the following possess least oiliness []
34. Which of the following possess least oiliness       []         A) Mineral Oils       B) Animal Oils       C) Vegetable Oils       D) Greases         35. Lubricants are mainly employed to reduce       []         A) Abrasion       B) Corrosion       C) Wearing       D) All of these
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34. Which of the following possess least oiliness       []         A) Mineral Oils       B) Animal Oils       C) Vegetable Oils       D) Greases         35. Lubricants are mainly employed to reduce       []         A) Abrasion       B) Corrosion       C) Wearing       D) All of these         36. The most suitable Lubricant for Watches and Clocks is       []         A) Bazel nut oil       B) Grease       C) Palm Oil       D) Tallow Oil
34. Which of the following possess least oiliness       []         A) Mineral Oils       B) Animal Oils       C) Vegetable Oils       D) Greases         35. Lubricants are mainly employed to reduce       []         A) Abrasion       B) Corrosion       C) Wearing       D) All of these         36. The most suitable Lubricant for Watches and Clocks is       []         A) Bazel nut oil       B) Grease       C) Palm Oil       D) Tallow Oil         37. The Viscosity of Liquids Changes with respect to the temperature, which is expressed in
34. Which of the following possess least oiliness       []         A) Mineral Oils       B) Animal Oils       C) Vegetable Oils       D) Greases         35. Lubricants are mainly employed to reduce       []         A) Abrasion       B) Corrosion       C) Wearing       D) All of these         36. The most suitable Lubricant for Watches and Clocks is       []         A) Bazel nut oil       B) Grease       C) Palm Oil       D) Tallow Oil         37. The Viscosity of Liquids Changes with respect to the temperature, which is expressed in
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A) Flash Point B) Fire	Point C) Viscosi	ty Index	D) Pour Point	
38. Which of the followin	ng oil is suitable for	thick film lubrica	tion	[ ]
A) Petroleum Oils	B) Mineral Oils	C) Vegetable	Oils D) None of	these
39. Which of the follow	ing possess least Oi	lness		[ ]
A) Mineral Oil	B) Animal Oils	C) Vegetable	Oils D) Greases	
40. Machines operating up	nder high temperatu	re and loads are lu	ubricated by	[ ]
A) Synthetic Oils	B) Mineral Oil	C) Grease	D) Solid Lubricant	

# <u>UNIT-IV</u> POLYMERS

<u>i ol i mens</u>		
1. Polymer commonly used in textile industry	[	]
A) Rubber B) Nylon C) PVC D) Bakelite		
2. Molecular mass of polymer is	[	]
A) Large B) Small C) Negligible D) Very small	_	_
3. Which of the following is an Elastomer	[	]
A) PVC B) Nylon C) Polystyrene D) Butyl rubber	_	_
4. The common catalyst used in co-ordination chain polymerization	[	]
A) Nickel B) Ziegler-Natta catalyst C) Zeolite D) Platinum	r	-
5. Polyurethane rubber is also known as A) IsopreneD) Isocyanate rubberA) D) Isocyanate rubberD) Isocyanate rubber	[	]
A) Isoprene B) Thiokol C) Neoprene D) Isocyanate rubber	r	-
6. Vulcanization of rubber is mainly done by addition of	[	]
A) Oxygen gas B) $MgO_2$ C) Sulphur D) ZnO	_	_
7. A good example of condensation polymerization is	[	]
A) Polythene B) Teflon C) Bakelite D) Polypropylene	_	_
8. Fluorine atoms are present in	Ĺ	]
A) Nylon B) Styrene C) Polythene D) Teflon	_	_
9. Bakelite is chemically called	[	
A) Polybutylene B) Phenol-Formaldehyde resin		
C) Polystyrene D) Polypropylene	_	_
10. Buna-S rubber is made up of the monomers	[	]
A) Butadiene + PhenolB) Butadiene + StyreneC) Butadiene + AcrylonitrileD) Styrene + Phenol		
	_	_
11. Homopolymer is made up of	[	]
A) Different kinds of monomer units B) Same monomer units		
C) Both of these D) None	_	_
12. An example of Thermoplastic is	]	]
A) PolystyreneB) PVCC) PolytheneD) All of these	_	_
13. Phenol-Formaldehyde resin is commercially known as	[	]
A) Nylon B) PVC C) Bakelite D) Teflon	-	-
14. Which of the following is Synthetic rubber	[	]
A) PVC B) Nylon C) Polystyrene D) Butyl rubber	-	-
15. Nylon is a	L	
A) Polyester B) Polyamide C) Vinyl polymer D) PVC	r	-
16. Nitrogen atoms are present in	L	]
A) Teflon B) Polythene C) Nylon D) Polypropylene	r	-
17. The process of vulcanization makes rubber	L	]
A) Soft B) Hard C) Elastic D) Swells oils	г	ч
18. Natural rubber is made up of D. T D. L.	[	J
A) Cis-PolyisopreneB) Trans-Polyisoprene		
	Pa	no 13

	C) Cis-Butadiene D) Cis-Butadiene		
	19. Plasticizers are materials which are added to resin to increase their	[	]
	A) Strength       B) Corrosion resistance         C) Stability       D) Plasticity and flexibility		
-	20. Styrene rubber is produced by co-polymerization of	[	1
	A) Butadiene + Phenol B) Butadiene + Styrene	L	1
	C) Butadiene + Acrylonitrile D) Styrene + Phenol		
2	21. Hetero polymer is made up of	Γ	1
	A) Different kinds of monomer units B) Same monomer units	-	-
	C) Both of these D) None		
4	22. An Example of Condensation -polymer is	[	]
	A) PVC B) Polythene C) Terylene D) Teflon		
	23. Bakelite is made up of	[	]
4	A) Addition polymerization B) Co- polymerization	L	1
	C) Condensation polymerization D) None		
	24. An example of thermosetting plastic is	[	1
	A) Polystyrene B) PVC C) Bakelite D) All of these	L	1
2	25. The number of bonding sites in a monomer is known as	[	]
	A) Degree of polymerization B) Tacticity C) Functionality D) Silicones	\$	
2	26. Vulcanization process involves the formation of	[	]
	A) Vander walls forcesB) Covalent bondsC) Ionic bondD) All of the above		
4	27. Buna- S rubber is also known as	[	]
	A) Styrene-butadiene B) Nytrile C) Thikol D) Vulcanized rubber	_	_
	28. Thiokol rubber is made up of the monomers	Ĺ	]
	A) 1,2-Dichloroethane and Sodium polysulphide B) Thio alcohol +Vinyl chloride		
,	C) Thio alcohol + Sodium poly sulphide D) None	г	1
4	29. Natural rubber is a polymer of	L	]
	A) Isoprene B) Vinyl chloride C) Styrene D) Propylene 30. Which one of the following is an inorganic polymer	г	1
•	A) Terylene B) Silicone rubber	L	]
	C) Buna-S D) Isocyanate rubber		
1	31. The number of repeating units present in a polymer chain is known a	ſ	1
•	A) Degree of polymerisation B) Functionality	L	1
	C) Tacticity D) Tetramers		
	32. An Example of co-polymer is	ſ	1
	A) PVC B) Polythene C) Teflon D) Buna-S	L	-
	33. Tetraflouro ethylene is the monomer of	[	]
	A) Nylon-6,6 B) Polythene C) Teflon D) PVC		
	34. An example of Thermoplastic is	[	]
	A) Polystyrene B) PVC C) Polythene D) All of these		
-	35. The number of bonding sites in a monomer is known as	[	]
	A) Degree of polymerization B) Tacticity C) Functionality D) Silicones	;	
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36. Which of the fo	llowing has cross-lin	ks	_	[	]
A) PVC	B) Polythene	C) Ph	enol-Formaldehyde resin D) Tefle	on	
37. The repeating u	nits present in a poly	mer chain	are known a	[	]
A) Monomer	B) Dimers C)	Polymer	D) Tetramers		
38. Polyurethane ru	bber is made up of th	ne monome	ers	[	]
A) Phenol + Fo	rmaldehyde		B) Phenol + Styrene		
C) Ethylene gly	col + Ethylene diisoo	cyanate	D) Ethylene glycol + Styrene		
39. Natural rubber	is a polymer of			[	]
A) Isoprene	B) Vinyl chloride	C) Sty	yrene D) Propylene		
40. Buna-N rubber	is made up of the mo	nomers		[	]
A) Butadiene +	Phenol	B) Bu	tadiene + Styrene		
C) Butadiene +	Acrylonitrile	D) St	yrene + Phenol		

### **UNIT-V CHEMISTRY OF ENGINEERING** MATERIALS

<ol> <li>Which of the following is a character of refractory</li> <li>A) It should resist high temperature</li> </ol>	[ ] B) It should be chemically inert		
C) Resist abrasion action	D) All		
2. A refractory material generally obtained from bauxi	,		
A) Fire clay B) Dolomite C) Chromite	D) Alumina		
3. Silica is an example of	[ ]		
A) Basic refractory B) Acidic refractory C) Neu			
4. A good refractory should havethermal expa			
A) High B)Less C) Both A&B			
5. Breaking, Cracking, Fracturing of a refractory unde	• •		
A) Thermal spalling B) Thermal expansion			
6. The resistivity of a super conductor is	[]		
	nite D) None		
7. Which of the following is a basic refactory	C) Cranhita D)Calaium avida		
A) SilicaB) Alumina8.Refractory fails due to	C) Graphite D)Calcium oxide		
A) Rapid changes in temperature B) Over firing	L J		
C) Due to dimensional changes D) All			
9.Refractoriness of a refractory can be measured by	[ ]		
•	C) Penetration test D) None		
10.Porosity of a refractory the abrasion	· · ·		
A) Increase B) Decreases			
11. The main raw materials required for the manufacture	e of Portland cement are []		
A) Lime stone + Clay B) Lime stone + SandC) Alu	Imina + Sand D) Clay + Sand		
12. The resistivity of a super conductor is	[ ]		
A) 0 B) Finite C) Infi	nite D) None		
13.An p-type Si is obtained by doping pure Si with	[ ]		
A) Pentavalent impurity B) Tetravalent impurity C) Trivalent impurity D) All			
14. Which of the following is a acidic refactory			
A) CaO B) $Na_2CO_3$	C) MgO D) SiO <sub>2</sub>		
15.A good refractory material must	[ ]		
A) Possess low softening temperature	B) Undergo spalling		
C) Be chemically inert D) Contain high thermal expansion			
16.Most important characteristic of a refractory materia A) Strength B) Refractoriness	l is its [] C) Spalling D) All		
17.Higher the pyrometric cone equivalent is the softening temperature of a refractory[ ]			
r, ingher the pyrometric cone equivalent is the solitem	ing temperature of a refractory[ ]		

A) Lower B) Higher	C) Zer	o D)	Moderate		
18. The chemical formula for lime	e stone is		[	1	
A) MgCO <sub>3</sub> B) CaC	$O_3$	C) $Na_2CO_3$	D) Li <sub>2</sub> CO	-	
19. Any material which can withs		perature without so	oftening from deformat	ion	
is called			[		
A) Insulating material	B) Refractory	C) Lubrica			
20. Which of the following is a ne	-		í ]		
A) Silica B) Alui		C) Graphite	D) Calcium oxide	;	
21.In basic environment preferab			[ ]		
	B) Acidic	C) Neutral	D) None	•	
22.Porosity of a refractory		,	,		
B) Increase			nge D) None	•	
23. The chemical formula for lime	,	-)	[ ]		
B) MgCO <sub>3</sub> B) CaC		C) Na <sub>2</sub> CO <sub>3</sub>	D) Li <sub>2</sub> CO <sub>3</sub>	•	
24. The conductivity of a super co		-,	[ ]		
A) 0 B) Finit		C) Infinite			
25. Which of the following nanom		,	,	n of	
$CO + H_2$ at low temperature		<b>j</b>	[ ]	-	
A) Palladium (10 nm) B) Palla	dium colloids	C) $MoS_2$ D)		•	
26. Fullerenes and Dendrimers ar					
A) one dimensional B) Three					
27. Nanowires and Nanotubes are			í ۱		
A) one dimensional B) Three			nal D) None of these		
28. The term Nano Stands for		,	í ]		
A) 1 Billionth of centimeter $\overline{B}$ ) 1	Billionth of M	etre C) 1 Billionth	of Foot D) None of th	iese	
29. Which of the following important properties of Nanomaterials differ significantly from					
other materials					
A) Increase Surface area B) I	Decrease Surfa	ce area C) Increas	e Constant size	-	
D) None of these					
30. Which of the following nanomaterial act as sensors of gases like NO <sub>2</sub> and NH <sub>3</sub> on the					
basis of increasing electrical co		-	[ ]		
A) Carbon Nanotubes B) Thi	n film C) Zin	c Oxide D)	Palladium		
31. Which of the following nano with	ires show Phot	oluminescene	[ ]		
A) Zinc Oxide B) Semi Condu	ctor C) Sili	con D) Carbor			
32. In Nanomaterials, atoms or mol	,	ricated in nanoscale	e range []		
A) 1-10 nm B) 100-120 nm	C) 10-20 nm	D) 20-30 nm	0 1		
33. Who is the father of Nanomateri			[ ]		
A) Grahambel B) Dalton C) I	Richard Feynn	nen D) Newton			
34. Which of the following is consi	•		nanoscale [ ]		
A) Quantum Dots B) Carbon N			Thin films		
35. A Nanocrystal of 10 nm in size			ns on the surface [ ]		
A) 80% B) 20% C) 15%		•			
36. Zinc oxide Nanowires exhibits a	at room tempe	rature	_ []		
A) Magnetic Materials B) UV I	Laser C) Sto	rage device D)	Super Conductors		
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37. Which of the following important properties of nanomaterials differ significantl	y fro	m
other material	[	]
A) Increase surface area B) Decrease surface area C) Increase constant size		
D) None of these		
38. The Nano tubes of $MoS_2$ and $CoS_2$ are used as		]
A) Semi Conductors B) Insulators C) Storage device D) Solid Lubricants		
39. When Lime is exposed to air, it slowly abosorbs		
A) Nitrogen B) Oxygen C) Carbon di oxide D) Sulphur		
40. The Nanotubes of $MoS_2$ and $WS_2$ used as	[	]
A) Solid lubricants B) Super conductors C) Semi conductors D) Catalyst		